

5/07

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b> 22349
<b>Description:</b> Radius Block	<b>Part Number:</b> D3061-1
<b>Dwg:</b> D3061 Rev. A	<b>Qty:</b> 20 <del>80</del> 59
<b>Ref:</b>	Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	HA	05.02.08	20 60
2	MV	(1) blank makes (1) parts Cut blanks: 0.125" x 1.00" x 6.125" long (+/-0.030") Material: 5052-H32 (QQ-A-250/8) 0.125" thick or 6061-T6 (QQ-A-250/11) 0.125" thick (M5052H32S.125) Identify for D3061-1 Batch: M16807	SD	03.02.24	60
3	MV	Machine as per Folio FA401 & Dwg D3061 Identify as D3061-1	ML	05.02.24	60
4	QC2	Inspect parts as they come off the CNC machine	SD	05.02.24	60
5	MV	Deburr and Tumble	SD	03.02.28	60
6	QC8	Second check	ML	05.02.28	60
7	FP	Acid etch and Alodine as per QSI 005 4.1	ML	05.02.28	60
8	QC3	Inspect work to Step 7	2	05.02.28	60
9	ST	Identify and Stock	CL	05/03/01	59
10	AC	Cost / part: 3.31	SAC	05-03-04	59
11	DC	Close W/O 3,15 Inspect Level 2.1	HA	05.03.02	59

Rev	Date	Change	Revised By	Approved
A	05.02.07	New issue	KJ/JLM	

RELEASED  
05.02.08

2000

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries

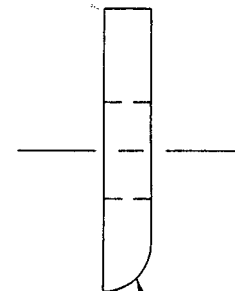
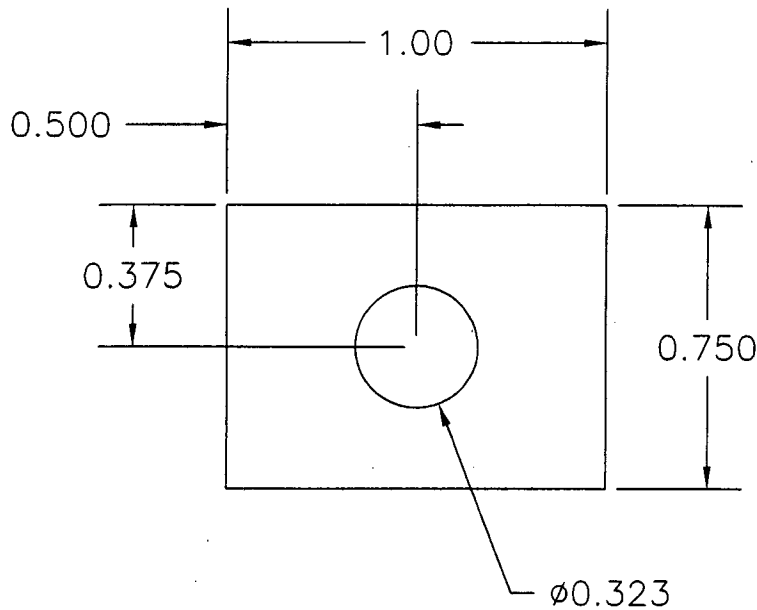
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_





DESIGN #	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3061	REV. A SHEET 1 OF 1
DATE 01.11.27	TITLE RADIUS BLOCK		SCALE 2:1
A	01.11.27	NEW ISSUE	

RELEASED  
01.12.04 #



R013 OR  
0.063 x 45°  
CHAMFER

D3061-1

NOTES:

- 1) MATERIAL: 5052-H34 (QQ-A-250/8) OR 6061-T6 (QQ-A-250/11) 0.125 THICK
- 2) BREAK ALL UNMARKED SHARP EDGES 0.005 TO 0.010
- 3) FINISH: ACID ETCH, ALODINE PER DART QSI 005 4.1
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE

WORK ORDER  
NO. 22349

Copyright © 2001 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Feb 02, 2005  
02:47 pm

Work Order No : 0022349  
Project Name : D3061-1  
Project For : WK507  
Work Order Type : Main  
Main WO Number :  
House Part Number : D3061-1  
Description : Radius Block  
Manufactured : Yes  
Amount Req'd : 20  
Amount Done : 0  
Start Date : 02-02-05  
Est Finish Date : 02-11-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Margin : 0.000%  
Actual Margin : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00